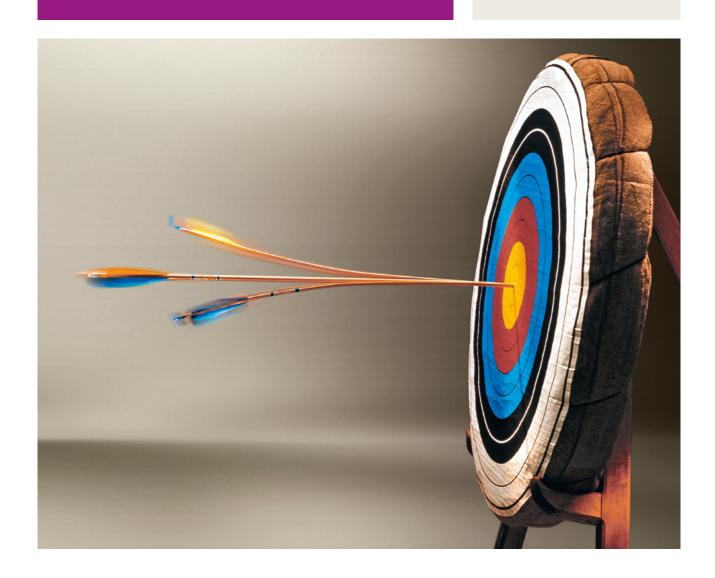
Enabling extremely narrow product specifications

A process technology for custom excipients

Resomer[®] Precise





Unrivalled precision and accuracy for your drug product performance

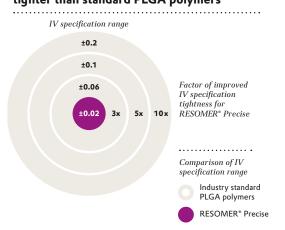
As complex parenterals continue to become more specialized and regulatory agencies increase their focus on quality and safety, it is increasingly important to ensure the excipients you select can consistently meet the precise specifications required for your final product.

Evonik has leveraged decades of expertise in polymerization processes to create RESOMER® Precise, a best-in-class process technology for customized excipients that can be validated to consistently meet even the most extreme product specifications.

RESOMER Precise provides you with the following advantages:

- Extremely tight product specifications such as:
- inherent viscosity (IV) range of +/-0.02 dl/g
- Precise control of glycolate block length
- Very low residual monomer content
- Ability to perform process validation according the defined product specifications
- Guaranteed product stability verified by stability studies and defined storage conditions
- Supports faster regulatory approval for your drug products through
 - Increased control of release profiles
 - Reduced formulation development times
 - · Lower risk of delays in clinical trials

Enabling specifications up to 10 times tighter than standard PLGA polymers



A highly flexible platform available from our U.S. and EU sites

RESOMER® Precise is a customization option available with all Poly(D,L-lactide) and Poly (D,L-lactide-coglycolide) types of RESOMER® polymers that are used for parenteral controlled release applications. These customized polymer solutions can be supplied from either of our GMP facilities in the U.S. and Germany to ensure you have the benefit of dual sourcing for security of supply.

Quality-by-Design (QbD) sampling, analytical and regulatory support and other excipient formulation development and manufacturing services are also available to further streamline your path to market.

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

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